

PRODUCT SPECIFICATION

Rechargeable Lithium Ion Battery

Model : INR18650HJ2

For Tentative only

[Approval table]

Prepared by	Approved by			
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[Notice]

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This document should only be used for engineer study and pre-discussion before confirming the actual cell spec. This document is NOT the final version.

Revision History

[illegible]

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1. General Information

1.1 Scope

This product specification defines the requirements of the rechargeable lithium ion battery to be supplied to SB&D by LG Energy Solution. All conditions and criteria written in this document are defined and resulted from fresh cell (ex-factory) state.

1.2 Application:

☐ Portable IT ☒ Power Tools ☐ Powerbank ☒ Vacuum cleaner
☐ E-bike ☐ E-scooter ☐ EV/LEV ☐ ESS/UPS ☐ E-boat

* If you intend to apply this battery cell model to different applications that are not clarified above, please contact and discuss with LG Energy Solution. Then, LG Energy Solution will officially provide a revised version of this document if necessary. Otherwise, LGES shall not be liable for any claims resulted from the usage of different applications.

1.3 Product classification: Cylindrical rechargeable lithium ion battery

1.4 Model name: INR18650HJ2

2. Nominal Specification

Item	Condition / Note	Specification
2.1 Rated Capacity ¹⁾	Rated charge ^{2,4} / Rated discharge ^{2,8}	Minimum 2950 mAh (C _{min})
2.2 Nominal Voltage	Average for Rated. discharge	3.60V
2.3 Shipping Cell Voltage*	At ex-factory state	3.40~3.60V
2.4 Rated Charge (Refer to 4.1.1)	Constant current (1C=3000mA)	0.5C (1500mA)
	Constant voltage	4.20V
	End condition(Cut off)	50mA
	Charging time ²⁾	3h
2.5 Standard charge (Refer to 4.1.3)	Constant current	1.0C (3000mA)
	Constant voltage	4.20V
	End condition(Cut off)	50mA
2.6 Max. Charge Voltage	In all measurements and operations of the cell, the maximum closed circuit voltage allowable shall not be over the following value	4.20V
2.7 Max. Charge Current ³⁾ (For complete full charge)	Constant current/ Constant voltage to 4.2V 100mA cut-off	2.0C (6000mA)

2.8 Rated Discharge (Refer to 4.1.2)	Constant current End voltage(Cut off)	0.2C (600mA) 1.50V**
2.9 Standard Discharge (Refer to 4.1.3)	Constant current End voltage(Cut off)	3.33C (10000mA), 6.67C(20000mA) 2.50V
2.10 Max. Discharge Voltage	In all measurements and operations of the cell, the minimum closed circuit voltage allowable shall not be below the following value	2.00V
2.11 Max. Discharge Current ³⁾	For continuous discharge at 25℃	6.66C (20A, w/o temperature cut)
2.12 Over Voltage Protection	Cell voltage should not go over the following value to prevent any safety events. And cell performance can't be guaranteed between 4.20V and 4.25V	4.25V
2.13 Under Voltage Protection	Cell voltage should not go down the following value to prevent any safety events. And cell performance can't be guaranteed between 2.50V and 1.90V	1.90V
2.14 Weight	With washer and tube	Max. 46.5 g
2.15 Operating Temperature ⁴⁾ (Atmosphere or Chamber Temperature)	Charge	0 ~ 50℃
	Discharge	-20 ~ 50℃
	* Max. cell surface temperature should be below 75℃ for discharging (Temperature cut-off function is needed on BMU under 70℃ of cell surface temperature.)	
2.16 Storage Temperature ⁵⁾ (for shipping state ⁱ⁾)	1 month	-20 ~ 60℃
	3 month	-20 ~ 45℃
	1 year	-20 ~ 25℃
	Recovery capacity ⁶⁾ after the storage ≥ 80% of minimum capacity	
2.17 Storage Temperature ⁵⁾ (for fully charged state)	1 month	-20 ~ 45℃
	3 month	-20 ~ 25℃
	Recovery capacity ⁶⁾ after the storage ≥ 50% of minimum capacity	
2.18 Storage Humidity		25~50%

* Shipping state : About 30% capacity of fully charged state

** Rated discharge end voltage(1.5V) is only used for measuring the capacity

- 1) Rated Capacity is based on IEC62133 reference and LG Energy Solution product inspection result at date of manufacture
- 2) Charging time is based on one complete charge from the 0~100% SOC. contact and discuss with LG Energy Solution, if trickle charging is required to maintain fully charged state (ex. Trickle or floating charge)
- 3) The maximum continuous charge or discharge current herein is the allowable current to operate cell without possibility of dramatic degradation of the cell. (Max. cell surface temperature should be controlled by BMU protection unit below 50℃ for charging and 75℃ for discharging). "Complete full charge" means that cell is charged from the minimum discharge voltage (refer to 2.10) to the max charge voltage (refer to 2.6) without stopping for 1 cycle. The charge and discharge current herein doesn't have an effect on the safety, but this has nothing to do with guarantee of cycle performance and/or single cell degradation speed. For detailed Criteria for Cell basic properties (such as cycle life and capacity, etc), please refer to the explicit current conditions in each sections of this document.
- 4) The operating temperature range defined in this section (2.15) is not for defining safety window, but it is the maximum allowable range in which the battery cell can perform normal charge/discharge without sudden internal changes such as CID activation. However, even if the cell is charged / discharged within the above (2.15) operating temperature range, characteristics of the cell such as capacity / voltage / internal resistance may be deteriorated depending on factors such as the accumulated number of charge / discharge cycles, usage time and diverse charge/discharge current profiles. For detailed Criteria for Cell basic properties (such as cycle life and capacity, etc), please refer to the explicit temperature conditions in each sections of this document.
- 5) The storage temperature and period range defined in this section (2.16) is not for defining safety window, but it is the maximum allowable range in which the battery cell can perform normal charge/discharge without sudden internal changes such as CID activation. However, even if the cell storage (including the cell storage after assembled inside the final application in the field) is within the above (2.16) temperature and range, characteristics of the cell such as capacity / voltage / internal resistance may be deteriorated when compared to the fresh cell state (ex-factory state). It is highly recommended that the cell should be stored (including the cell storage after assembled inside the final application in the field) in the room temperature (25℃) and under the shipping SOC. For detailed Criteria for Cell basic properties (such as cycle life and capacity, etc), please refer to the explicit temperature conditions in each sections of this document.
- 6) Recovery Capacity: After storage, cells shall be discharged with Rated discharge condition per 4.1.2, and then cells shall be charged with Rated charge condition per 4.1.1, and then discharged with Rated discharge condition per 4.1.2.

3. Appearance and Dimension

3.1 Appearance

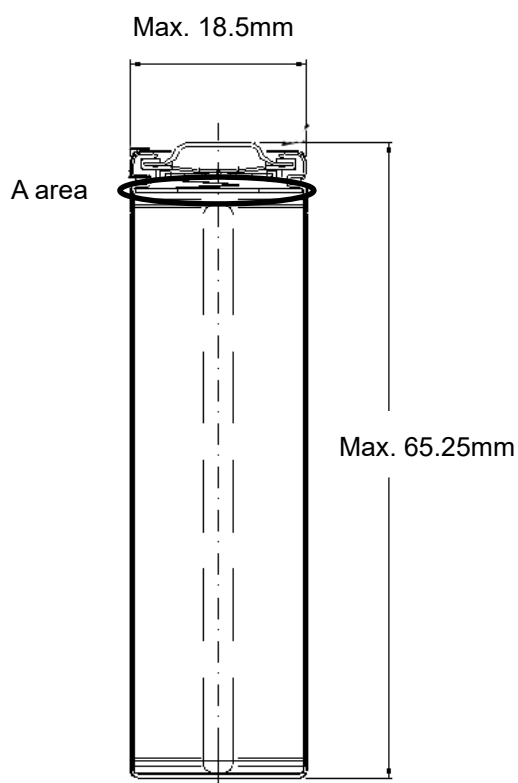
There shall be no such defects as severe scratch, crack, rust, discoloration or leakage, which may affect the commercial value of the cell.

3.2 Dimension (After tubing)

Diameter : $18.3 \pm 0.2/-0.3$ mm (Max. 18.5 mm)

Diameter is defined as the largest data value measured on the “A area” of a cylindrical cell.

Height : 65.05 ± 0.2 mm (Max. 65.25 mm)



4. Performance Specification

4.1 Test condition

4.1.1 Rated Charge

Unless otherwise specified, "Rated Charge" shall consist of charging at constant current of 0.5C(1500mA).

The cell shall then be charged at constant voltage of 4.20V while tapering the charge current.

Charging shall be terminated when the charging current has tapered to 50mA. For test purposes, charging shall be performed at 25°C.

4.1.2 Rated Discharge

"Rated Discharge" shall consist of discharging at a constant current of 0.2C(600mA) to 1.50V. Discharging is to be performed at 25°C unless otherwise noted (such as capacity versus temperature).

4.1.3 Standard Charge / Discharge condition

Cells shall be charged at constant current of 1.0C(3000mA) to 4.2V with end current of 50mA.

Cells shall be discharged at constant current of 3.33C(10000mA) and 6.67C(20000mA) to 2.5V.

Charging and discharging are to be performed at 25°C unless otherwise noted (such as capacity versus temperature).

Cells are to rest 10 minutes after charge and 45 minutes after discharge at 25°C.

4.2 Electrical Specification

Item	Condition	Specification
4.2.1 Initial AC Impedance	Cell shall be measured at 1kHz after charge ^{4.1.1}	$\leq 13 \text{ m}\Omega$, without PTC
4.2.2 Initial DC Impedance	0.1A/10A DCIR at SOC100% after charge ^{4.1.3} Measurement of internal impedance under DC loads at constant current of 0.1A for 10 sec and 10A for 1 sec at 25 °C without any attachment of metal leads.	$\leq 22 \text{ m}\Omega$, without PTC
4.2.3 Initial Capacity	Cell shall be charged ^{4.1.1} and discharged ^{4.1.2} within 5h after full charge.	$\geq 2950 \text{ mAh (C}_{\text{min}})$
4.2.4 Cycle Life	Cells shall be charged ^{4.1.3} and discharged with 10A (300cycles) and 20A (200cycles). A cycle is defined as one charge and one discharge. 301 st (10A) and 201 st (20A) discharge capacity shall be measured ^{4.1.1 and 4.1.2} .	$\geq 60\%$ of C _{ini} (10A) $\geq 60\%$ of C _{ini} (20A) (vs. initial cycle capacity)

4.3 Environmental specification.

Item	Condition	Specification
4.3.1 Storage Characteristics	Cells shall be charged per 4.1.1 and stored in a temperature-controlled environment at 25 °C for 30 days. After storage, cells shall be discharged ^{4.1.2} to obtain the remaining capacity*.	Capacity remaining rate ≥ 90% (of C _{min} in 2.1)
4.3.2 High Temperature Storage Test	Cells shall be charged ^{4.1.1} and stored in a temperature-controlled environment at 60°C for 1 week. After storage, cells shall be discharged ^{4.1.2} and cycled per 4.1.1 and 4.1.2 for 3 cycles to obtain recovered capacity*.	No leakage, Capacity recovery rate ≥ 80% (of C _{min} in 2.1)
4.3.4 Temperature Dependency of Capacity	Cells shall be charged ^{4.1.1} and discharged ^{4.1.2} at the following temperatures.	
	Charge	Discharge
	25 °C	-10 °C
		0 °C
		25 °C
		50 °C
		Capacity
		60% (of C _{min} in 2.1)
		80% (of C _{min} in 2.1)
		100% (of C _{min} in 2.1)
		95% (of C _{min} in 2.1)

4.4 Mechanical /Safety Specification

- Cell satisfies UN38.3 and IEC62133 regulation

5. Warranty

Warranty period of the battery cell is 12 months from the date of Cell manufacture. This warranty becomes void when the cells are used in ways that deviate from this specification or handled improperly. This warranty holds only when the cells are used under conditions specified in this document.

6. Cautions and Prohibitions in Handling

Warning for using the lithium ion rechargeable battery, mishandling of the battery may cause heat, fire and deterioration in performance. Be sure to observe the following.

* Remaining capacity : After storage, cells shall be discharged with rated condition(4.1.2) to measure the remaining capacity.

* Recovery capacity : After storage, cells shall be discharged with rated discharge condition(4.1.2), and then cells shall be charged with Std. charge condition(4.1.3), and then discharged with rated discharge condition(4.1.2). This charge / discharge cycle shall be repeated three times to measure the recovery capacity.

6.1 Cautions for Use and Handling

- When using the application equipped with the battery, refer to the user's manual before usage.
- Please read the specific charger manual before charging.
- Charge time should not be longer than specified in the manual.
- When the cell is not charged after long exposure to the charger, discontinue charging.
- Battery must be charged at operating(atmosphere) temperature range 0 ~ 50 °C
- Battery must be discharged at operating(atmosphere) temperature range -20 ~ 50 °C.
(Cell surface temperature -20 ~ 75 °C)
- Please check the positive (+) and negative (-) direction before packing.
- When a lead plate or wire is connected to the cell for packing, check out insulation not to short-circuit.
- Battery must be stored separately.
- Battery must be stored in a dry area with low temperature for long-term(3months or more) storage.
- Do not place the battery in direct sunlight or heat.
- Do not use the battery in high static energy environment where the protection device can be damaged.
- When rust or smell is detected on first use, please return the product to the seller immediately.
- The battery must be away from children or pets
- When cell life span shortens after long usage, please exchange to new cells.
- Do insulate between the metal plate and cell or other components not to make a electrical short.
- The cells should be handled and used in Pack/System manufacturing companies only.
- The cells should be sold only to Battery Pack Maker(s) or System Integrator(s). The cells should not be handled by individual consumers and should not be sold to individual consumers by individual markets.
(especially, the cells are strictly prohibited to be used for any kinds of E-cigarette devices)
- Be sure to request and confirm the most current product specifications in advance which explain the specifications in detail, before the final stage of your design, purchasing or use for any application.

6.2 Prohibitions

- Do not connect battery directly to cigarette/aux jack in automobiles. Use only approved chargers.
- Do not charge with constant current more than maximum charge current.
- Do not charge the cell, which was discharged equal to 1.9V or under..
- Do not disassemble or reconstruct the battery.
- Do not throw or cause impact.
- Do not pierce a hole in the battery with sharp things. (such as nail, knife, pencil, drill)
- Do not use with other batteries or cells.
- Do not solder on battery directly.
- Do not press the battery with overload in manufacturing process, especially ultrasonic welding.

- Do not use old and new cells together for packing.
- Do not expose the battery to high heat. (such as fire)
- Do not put the battery into a microwave or high pressure container.
- Do not use the battery reversed.
- Do not connect positive(+) and negative(-) with conductive materials (such as metal, wire)
- Do not allow the battery to be immersed in or wetted with water or sea-water.
- Do not give immoderate heat and force to battery cell during a welding process of metal plates on it.

6.3 Caution for the battery and the pack

Pack shall meet under condition to maintain battery safety and last long performance of the lithium rechargeable cells.

6.3.1 Installing the battery into the pack

- The cell should be inspected visually before battery assembly into the pack.
- Damaged cell should not be used. (damaged surface, can-distortion, electrolyte-smell)
- Different Lot Number cells should not be packaged into the same pack.
- Different types of cells, or same types but different cell maker's should not be used together.

6.3.2 Design of battery pack

- The battery pack should not be connected easily to any charger other than the dedicated charger.
- The battery pack has function not to cause external short circuit easily.
- The design of battery pack and its structure should be reviewed physically, mechanically and electrically not to cause cell imbalance.
- The battery pack for multiple cells should be designed to monitor the voltage of each bank.
- To prevent the deterioration of battery (cell imbalance, cycle degradation, etc) by heat, the battery (cells) should be positioned/ installed as far as possible from the area where heat is generated in the application or system.

6.3.3 Charge

- Charging method is Constant Current-Constant Voltage (CC/CV).
- Charging should be operating under maximum charge voltage and current which is specified in the product specification. (Article. 2.6, 2.7)
- The battery should be charged under operating temperature specified in product specification. (Article. 2.15)

6.3.4 Discharge

- Discharging method is Constant Current (CC).
- Discharging should be operating under maximum discharge current which is specified in the product specification. (Article. 2.11)
- Discharging should be done by cut off voltage which is specified in the product specification. (Article. 2.10)
- The battery should be discharged under operating temperature specified in product specification. (Article. 2.15)

6.3.5 Protection Circuit

- The protection circuit should be installed in the battery pack, charger.
- The system should have voltage sensing to prevent over charge or over discharge in order to maintain the battery's normal operating mode and protect against cell imbalance.
- The system should have protection against over temperature, over voltage and over current
- When battery packs for any applications are assembled with cells, following functions must be designed into the battery packs and/or in the charger or charging adapter. The detailed levels, values, conditions for each following functions should be referring to the contents specified in this Product Specification. If one or more than one function is/are to be omitted, the Packer Company (and/or System integration company) must be informing to LG Energy Solution's or to LG Energy Solution's sales Agent company. Without informing to LGES, LGES will not be liable for any field quality issues happened due to exclusion of following functions.

- (1) Over voltage protection circuit
- (2) Under voltage protection circuit
- (3) Over Charge current protection circuit
- (4) Over Discharge current protection circuit
- (5) Short circuit protection
- (6) Over Temperature protection circuit
- (7) 2nd over voltage protection
- (8) FET failure protection (in case FET is out of order)
- (9) Cell imbalance protection circuit (only for battery packs assembled with more than one cell)
- (10) Cell Voltage balancing function (only for battery packs assembled with more than one cell)

※ If the customer or user doesn't comply with this item(6. Caution and Prohibition in Handling), LG Energy Solution is not responsible for any problems

7. Compliance details of buyer

- The Buyer shall read, understand, and comply with all the conditions set forth in this Contract and the PRODUCT SPECIFICATION provided by the Seller, in particular the section(s) related to the cautions and prohibitions of the Products.
- The Buyer shall not make any use of the Products without obtaining and fully understanding the PRODUCT SPECIFICATION.
- The Buyer or buyer's customer shall not make different product or set up the different equipment, with the product, which is not following the PRODUCT SPECIFICATION
- The Buyer fully understands and agrees that the Products should be sold to and handled only by battery pack makers, system integrators or other entity expressly authorized by the Seller. The Products can be used solely for the application(s) set forth in the PRODUCT SPECIFICATION and no other application is permitted for use without obtaining the express prior written consent/confirmation as well as the most current PRODUCT SPECIFICATION from the Seller.
- The Buyer shall provide (a) the most recent PRODUCT SPECIFICATION, (b) the terms of this Special Responsibilities of the Buyer and (c) the terms of the Prohibited Sales of the Buyer under this Contract to its customers, have them acknowledge the contents and require that the Buyer's customers be bound by the terms and conditions set forth therein.
- During the Effective Period of this Contract and for three (3) years thereafter, the Seller may, at any time with fourteen (14) days' prior notice, audit the Buyer's information, records and data (which may include battery pack and system application data) to validate Buyer's compliance with the terms contained in this Special Responsibilities of the Buyer and the Prohibited Sales of the Buyer.

In the event that the Buyer (or the Buyer's customer) violates the terms and conditions of the PRODUCT SPECIFICATION, the Special Responsibilities of the Buyer or the Prohibited Sales of the Buyer of this Contract, the Seller shall bear no liability for any losses or damages incurred by any party arising out of or resulting from any such violation. The Buyer shall be solely liable for such violation and shall indemnify, defend, and hold the Seller and its affiliates, officers, directors, agents and employees harmless from and against any and all losses, damages, liabilities, settlements, penalties, fines, costs and expenses (including, without limitation, costs of suit, attorney's fees, other professional fees and expenses), which may at any time be suffered by or incurred by, or be asserted against Seller, directly or indirectly, and which are attributable to any and all allegations, claims, or suits arising out of or in connection with any such violation, or any breach of Buyer's obligations under this Contract. Furthermore, such violation of the Buyer (or such violation of the Buyer's customer) shall cause this Contract to be immediately terminated.

The Seller shall cooperate with the Buyer and its legal representatives in the investigation and defense of any claim, lawsuit or other action covered by this indemnification, all at the reasonable expense of the Buyer. The Seller shall have the right to be represented by counsel of its own selection and expense.

※ If the customer or user doesn't comply with this item(6. Caution and Prohibition in Handling), LG Energy Solution is not responsible for any problems

8. Exclusion of Liability

The warranty shall not cover defects caused by normal wear and tear, inadequate maintenance, handling, storage faulty repair, modification to the battery or pack by a third party other than LGES or LGES's agent approved by LGES, failure to observe the product specification provided herein or improper use or installation, including but not limited to, the following:

- . Damage during transport or storage
- . Incorrect installation of battery into pack or maintenance
- . Use of battery or pack in inappropriate environment
- . Improper, inadequate, or incorrect charge, discharge or protection circuit other than stipulated herein
- . Incorrect use or inappropriate use
- . Insufficient ventilation
- . Ignoring applicable safety warnings and instructions
- . Altering or attempted repairs by unauthorized personnel
- . In case of force majeure(ex. lightening, storm, flood, fire, earthquake, etc.)

There are no warranties-implied or express-other than those stipulated herein. In the event the battery pack and/or cells have been used in accordance with this product specification and the defect is found to be attributable to LGES, LGES shall replace the defective battery pack and/or cell with a new battery pack and/or cell that is free of any defects. In such circumstances, replacement of the battery pack and/or cell shall be the sole remedy available to the customer.